



1. Framing is designed to install between existing roof sheets and roof purlins.
2. Locate roof opening by placing roof curb at desired location and marking inside opening (I.D.) of curb on roof. Remove curb.
3. Mark final roof opening and cut roof. Roof opening will be larger than curb I.D. Opening should be curb I.D. plus 2" on width (perpendicular to roof ribs) curb I.D. plus 8" on length.
4. Place purlin-spanning channels onto purlins and slide under roof sheet on both sides of opening. Care should be given not to bind or bunch insulation. Roof panel may need to be temporarily relieved from purlins beyond either side of opening. Locate channels so that inside of channel is approximately flush with roof opening.
5. Lay cross-member hat sections across channels and slide under roof panel at uphill and downhill sides of roof opening.
6. Finalize locations of channels and cross-members insuring squareness of frame assembly. Assembly rests on purlins but does not attach to purlins.
7. Set curb and install in appropriate manner per installation instructions provided. Screws should be installed on 3" - 4" centers around perimeter.

List Update Authorization here.

Approved By:	DD/MM/YY
DRAWN:	
CHECKED:	
REVISION 1:	
REVISION 2:	
REVISION 3:	

